

# Dislocation glide and deformation twinning as implemented in DisloTwin.f90



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MSU Twin Meeting, Düsseldorf – October 6<sup>th</sup>, 2009

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## PART I

### Microstructure Parametrization

# Dislocation structure



## Internal variables:

- $N^\alpha$  edge dislocation densities  $\rho_{\text{edge}}^\alpha$
- $N^\alpha$  dipole densities  $\rho_{\text{dipole}}^\alpha$

## Derived measures:

- $\tau_c^\alpha$  threshold shear stress for dislocation glide
- $\lambda^\alpha$  mean distance between 2 obstacles seen by a dislocation

# Morphology and topology of mechanical twins



## Internal variables:

- $N^\beta$  twin volume fractions  $f^\beta$
- ( $N^\beta$  twin mean thicknesses  $s^\beta$ )

## Derived measures:

- $f$  total twin volume fraction
- $l^\beta = \frac{s^\beta (1-f)}{f^\beta}$  mean distance between neighboring twins  $\beta$
- $\tau_c^\beta$  threshold shear stress for twinning
- $\lambda^\beta$  mean distance between 2 obstacles seen by a growing twin



# Threshold stress for glide activity

Threshold stress  $\tau_c^\alpha$ :

$$\tau_c^\alpha = k_{\text{friction}} G_{\text{iso}} \sqrt{c} + G_{\text{iso}} b^\alpha \sqrt{\sum_{\tilde{\alpha}=1}^{N^\alpha} \xi^{\alpha\tilde{\alpha}} (\rho_{\text{edge}}^{\tilde{\alpha}} + \rho_{\text{dipole}}^{\tilde{\alpha}})}$$

with:

- $G_{\text{iso}}$  isotropic shear modulus
- $c$  carbon concentration (at.%)
- $k_{\text{friction}}$  adjusting parameter for solute atoms friction stress
- $b^\alpha$  Burgers vector of slip system  $\alpha$
- $\xi^{\alpha\tilde{\alpha}}$  interaction strength (Kubin et al. 2008)



# Threshold stress for twinning:

Threshold stress  $\tau_c^\beta$ :

$$\tau_c^\beta = \frac{\gamma_{\text{sfe}}}{3 b^\beta} + \frac{G_{\text{iso}} b^\beta}{L_0}$$

with:

- $\gamma_{\text{sfe}}$  temperature-dependant stacking fault energy
- $b^\beta$  Burgers vector of twin system  $\beta$
- $L_0$  twin source length

## Dislocation mean free distance between two obstacles



Harmonic averaging:

$$\begin{aligned} \frac{1}{\lambda^\alpha} &= \frac{1}{d_{\text{grain}}} + \frac{\sqrt{\varrho_{\text{edge}}^\alpha + \varrho_{\text{dipole}}^\alpha}}{k_\lambda} + \frac{1}{d^{\alpha\beta}} \\ &= \frac{1}{d_{\text{grain}}} + \frac{\sqrt{\varrho_{\text{edge}}^\alpha + \varrho_{\text{dipole}}^\alpha}}{k_\lambda} + \sum_{\beta=1}^{N^\alpha} I^{\alpha\beta} \frac{1}{l^\beta} \end{aligned}$$

with:

- $d_{\text{grain}}$  grain size
- $I^{\alpha\beta}$  slip–twin interactions (0 if  $\alpha, \beta$  coplanars or cross-slip; 1 otherwise)





# Twin mean free distance between two obstacles

Harmonic averaging:

$$\begin{aligned}\frac{1}{\lambda^\beta} &= \frac{1}{d_{\text{grain}}} + \frac{1}{d^\beta} \\ &= \frac{1}{d_{\text{grain}}} + \sum_{\tilde{\beta}=1}^{N^\beta} I^{\beta\tilde{\beta}} \frac{1}{l^{\tilde{\beta}}}\end{aligned}$$

with:

- $I^{\beta\tilde{\beta}}$  twin–twin interactions (0 if  $\beta, \tilde{\beta}$  coplanars; 1 otherwise)

## PART II

### Kinetics



# Orowan's kinetics

Shear rate  $\dot{\gamma}^\alpha$ :

$$\dot{\gamma}^\alpha = \rho_{\text{edge}}^\alpha b^\alpha v_{\text{glide}}^\alpha$$

Velocity  $v_{\text{glide}}^\alpha$ :

$$v_{\text{glide}}^\alpha = v_0 \exp \left[ -\frac{Q}{k_B T} \left( 1 - \left( \frac{|\tau^\alpha|}{\tau_c^\alpha} \right)^p \right)^q \right] \text{sign}(\tau^\alpha)$$

with:

- $v_0$  velocity pre-factor
- $Q$  activation energy for dislocation glide
- $k_B T$  Boltzmann energy



# Twin nucleation law

Shear rate  $\dot{\gamma}^\beta$ :

$$\dot{\gamma}^\beta = \gamma_c^\beta \dot{f}^\beta = \gamma_c^\beta (1 - f) V^\beta \dot{N}^\beta$$

Nucleation rate  $\dot{N}^\beta$ :

$$\dot{N}^\beta = \dot{N}_0 \exp \left[ - \left( \frac{\tau_c^\beta}{\tau^\beta} \right)^r \right]$$

with:

- $\gamma_c^\beta$  characteristical twin shear
- $V^\beta$  volume of grown-up twins
- $\dot{N}_0$  constant twin nucleation rate per time and volume

# Spontaneous twin growth



Volume of grown-up twins  $V^\beta$ :

$$V^\beta = \frac{\pi}{6} s^\beta \lambda^{\beta 2}$$

## PART III

### Evolution laws for microstructure

# Dislocation multiplication



Multiplication:

$$\dot{\rho}_{\text{multiplication}}^{\alpha} = \frac{|\dot{\gamma}^{\alpha}|}{b^{\alpha} \lambda^{\alpha}}$$

# Dipole formation



Dipole formation:

$$\dot{\varrho}_{\text{formation}}^{\alpha} = 2 \frac{2 \max(\hat{d}^{\alpha}, \check{d}^{\alpha})}{b^{\alpha}} \frac{\varrho_{\text{edge}}^{\alpha}}{2} |\dot{\gamma}^{\alpha}|$$

Upper stability limit for dipoles  $\hat{d}^{\alpha}$ :

$$\hat{d}^{\alpha} = \frac{1}{8\pi} \frac{G_{\text{iso}} b^{\alpha}}{1 - \nu} \frac{1}{|\tau^{\alpha}|}$$



# Spontaneous annihilation of 2 single dislocations



Single–single annihilation:

$$\dot{\rho}_{\text{single–single}}^{\alpha} = 2 \frac{2 \check{d}^{\alpha}}{b^{\alpha}} \frac{\rho_{\text{edge}}^{\alpha}}{2} |\dot{\gamma}^{\alpha}|$$

Lower stability limit of dipoles  $\check{d}^{\alpha}$ :

$$\check{d}^{\alpha} \propto b^{\alpha}$$

# Spontaneous annihilation of one single dislocation with a dipole constituent



Single-dipole constituent annihilation:

$$\dot{\rho}_{\text{single-dipole}}^{\alpha} = 2 \frac{2 \check{d}^{\alpha}}{b^{\alpha}} \frac{\rho_{\text{dipole}}^{\alpha}}{2} |\dot{\gamma}^{\alpha}|$$



# Dipole climb

Dipole climb:

$$\dot{\varrho}_{\text{climb}}^{\alpha} = \varrho_{\text{dipole}}^{\alpha} \frac{2 v_{\text{climb}}}{(\hat{d}^{\alpha} - \check{d}^{\alpha})/2}$$

Climb velocity  $v_{\text{climb}}^{\alpha}$ :

$$v_{\text{climb}}^{\alpha} = \frac{D \Omega^{\alpha}}{b^{\alpha} k_B T} \frac{G_{\text{iso}} b^{\alpha}}{2 \pi (1 - \nu)} \frac{1}{(\hat{d}^{\alpha} + \check{d}^{\alpha})/2}$$



# Evolution of dislocation densities

Edge dislocation density rate:

$$\dot{\rho}_{\text{edge}}^{\alpha} = \dot{\rho}_{\text{multiplication}}^{\alpha} - \dot{\rho}_{\text{formation}}^{\alpha} - \dot{\rho}_{\text{single-single}}^{\alpha}$$

Dislocation dipole density rate:

$$\dot{\rho}_{\text{dipole}}^{\alpha} = \dot{\rho}_{\text{formation}}^{\alpha} - \dot{\rho}_{\text{single-dipole}}^{\alpha} - \dot{\rho}_{\text{climb}}^{\alpha}$$